# Frame fixing SXR

## The efficient with short expansion element







Façade substructures

Façade substructures

#### **Applications**

- Façade, ceiling and roof substructures made of wood and metal
- · Windows
- · Gates and doors
- · Wardrobes
- · Kitchen hanging cabinets
- · Squared timbers
- Beams
- · TV consoles
- · Wall covering
- · Metal brackets
- · Metal supports
- · Cable ducts
- · Cable trays

#### **Advantages**

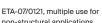
- The special functioning allows for use in solid and hollow building materials with an anchorage depth of just 50 mm, ensuring an economical fixing.
- The ETA assessment covers use in a range of solid and hollow building materi-
- als, and guarantees a secure fixing.
- The specially developed combination of plugs and screws ensures the very best handling. The plug has a noticeable hold, making installation more convenient.
- Extensive range with diameters of 6, 8 and 10 mm, usable lengths up to 210 mm.

#### **Certificates**





Fire resistance classification





INOX STAINLESS STEEL

## **Building materials**

## Approved for:

- · Concrete ≥ C12/15
- · Vertically perforated brick
- Hollow blocks made from lightweight concrete
- · Perforated sand-lime brick
- · Solid sand-lime brick
- · Aerated concrete
- Solid block made from lightweight and normal weight concrete
- · Solid brick
- · Thermal insulation blocks

#### Also suitable for:

- · Natural stone with dense structure
- · Solid panel made from gypsum

## **Versions**

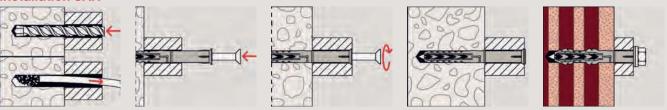
- · Zinc-plated steel
- · Stainless steel
- · Hot-dip galvanised steel

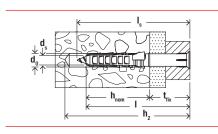
# **Functioning**

- The SXR is suitable for push-through installation.
- The SXR expands in solid building materials. In hollow building materials the loads are transmitted to the substrate
- With vertically perforated bricks, only use rotary drilling (no impact drilling).
- SXR-T with countersunk head screw is recommended for the installation of timber constructions; in the case of metal constructions, use SXR-FUS with a wide sleeve rim and a moulded washer on the screw, which also features an integrated hexagon socket.



# **Installation SXR**





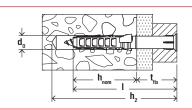
#### **Technical data**

## Frame fixing SXR



SXR	without	screw
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		Drill hole diameter	Min. drill hole depth for through fixings	Min. anchorage depth	Anchor length	Screw diameter	Min. screw length	Max. fixture thickness	Sales unit
		d <sub>0</sub>	h <sub>2</sub>	h <sub>nom</sub>	1	d <sub>s</sub>	I <sub>s</sub>	t fix	
	Item No.	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[pcs]
Item									
SXR 6 x 60	503230	6	70	30	60	4,5	65	30	100
SXR 8 x 60	506194	8	70	50	60	5,5 - 6,0	65	10	100
SXR 8 x 80	506196	8	90	50	80	5,5 - 6,0	85	30	100
SXR 8 x 100	506198	8	110	50	100	5,5 - 6,0	125	50	100
SXR 8 x 120	506199	8	130	50	120	5,5 - 6,0	105	70	100



#### **Technical data**

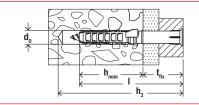
#### Frame fixing SXR-Z



SXR-Z - with zinc-plated countersunk head screw with cross drive PZ

		Drill hole diam- eter	Min. drill hole depth for through fixings	Min. anchorage depth	Anchor length	Max. fixture thickness	Drive	Sales unit
	Item No.	d <sub>0</sub> [mm]	h <sub>2</sub> [mm]	h <sub>nom</sub> [mm]	 [mm]	t <sub>fix</sub> [mm]		[pcs]
Item								
SXR 6 x 60 Z	503233 <sup>1)</sup>	6	70	30	60	30	PZ2	50

1) not pre-assembled

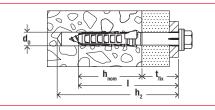


## **Technical data**

Frame fixing SXR-T

SXR-T with fischer countersunk head safety screw

	Zinc-plated steel	Stainless steel	Hot-dip galvanised steel	Approval	Drill hole diameter	Min. drill hole depth for through fixings	Min. anchorage depth	Anchor length	Max. fixture thickness	Drive	Sales unit
					d <sub>o</sub>	h <sub>2</sub>	h <sub>nom</sub>	1	t fix		
	Item No.	Item No.	Item No.		[mm]	[mm]	[mm]	[mm]	[mm]		[pcs]
Item	gvz	R	hdg	ETA							
SXR 8 x 60 T	502999	_	_	•	8	70	50	60	10	T30	50
SXR 8 x 80 T	503000	_	_	•	8	90	50	80	30	T30	50
SXR 8 x 100 T	503001	_	_	•	8	110	50	100	50	T30	50
SXR 8 x 120 T	503002	_	_	•	8	130	50	120	70	T30	50
SXR 10 x 80 T	046263	046272	_	•	10	90	50	80	30	T40	50
SXR 10 x 100 T	046264	046274	_	•	10	110	50	100	50	T40	50
SXR 10 x 100 T	-	_	509534	-	10	110	50	100	50	T40	50
SXR 10 x 120 T	046265	046278	_	•	10	130	50	120	70	T40	50
SXR 10 x 120 T	_	_	509535	-	10	130	50	120	70	T40	50
SXR 10 x 140 T	046266	046279	_	•	10	150	50	140	90	T40	50
SXR 10 x 140 T	-	_	509536	-	10	150	50	140	90	T40	50
SXR 10 x 160 T	046267	046283	_	•	10	170	50	160	110	T40	50
SXR 10 x 180 T	046268	046285	_	•	10	190	50	180	130	T40	50
SXR 10 x 200 T	046269	046286	_	•	10	210	50	200	150	T40	50
SXR 10 x 230 T	046270	046287	_	•	10	240	50	230	180	T40	50
SXR 10 x 260 T	046271	_	_	•	10	270	50	260	210	T40	50



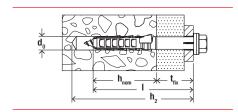
## **Technical data**

Frame fixing SXR-FUS

SXR-FUS - with fischer hexagon head safety screw, moulded washer and inte-grated T40 bit recess

	Zinc-plated steel	Stainless steel	Hot-dip galvanised steel	Approval	Drill hole diameter	Min. drill hole depth for through fixings	Min. anchorage depth	Anchor length	Max. fixture thickness	Drive	Sales unit
					d <sub>0</sub>	h <sub>2</sub>	h <sub>nom</sub>	1	t fix		
	Item No.	Item No.	Item No.		[mm]	[mm]	[mm]	[mm]	[mm]		[pcs]
Item	gvz	R	hdg	ETA							
SXR 10 x 52 FUS	502456 <sup>1)</sup>	_	_	•	10	62	50	52	2	T40/SW13	50
SXR 10 x 60 FUS	046329	046339	_	•	10	70	50	60	10	T40/SW13	50
SXR 10 x 60 FUS	_	_	509537	_	10	70	50	60	10	T40/SW13	50
SXR 10 x 80 FUS	046330	046340	_	•	10	90	50	80	30	T40/SW13	50

<sup>1)</sup> not pre-assembled



## **Technical data**

## Frame fixing SXR-FUS

SXR-FUS - with fischer hexagon head safety screw, moulded washer and inte-grated T40 bit recess

	Zinc-plated steel	Stainless steel	Hot-dip galvanised steel	Approval	Drill hole diameter	Min. drill hole depth for through fixings	Min. anchorage depth	Anchor length	Max. fixture thickness	Drive	Sales unit
					$d_0$	h <sub>2</sub>	h <sub>nom</sub>	1	t fix		
	Item No.	Item No.	Item No.		[mm]	[mm]	[mm]	[mm]	[mm]		[pcs]
Item	gvz	R	hdg	ETA							
SXR 10 x 80 FUS	_	_	509538	_	10	90	50	80	30	T40/SW13	50
SXR 10 x 100 FUS	046331	046342	_	•	10	110	50	100	50	T40/SW13	50
SXR 10 x 100 FUS	-	_	509539	_	10	110	50	100	50	T40/SW13	50
SXR 10 x 120 FUS	046332	046343	_	•	10	130	50	120	70	T40/SW13	50
SXR 10 x 140 FUS	046333	046344	_	•	10	150	50	140	90	T40/SW13	50
SXR 10 x 140 FUS	_	_	509540	_	10	150	50	140	90	T40/SW13	50
SXR 10 x 160 FUS	046334	046345	_	•	10	170	50	160	110	T40/SW13	50
SXR 10 x 180 FUS	046335	046361	_	•	10	190	50	180	130	T40/SW13	50
SXR 10 x 200 FUS	046336	046362	_	•	10	210	50	200	150	T40/SW13	50
SXR 10 x 230 FUS	046337	046363	_	•	10	240	50	230	180	T40/SW13	50
SXR 10 x 260 FUS	046338	_	_	•	10	270	50	260	210	T40/SW13	50

<sup>1)</sup> not pre-assembled

# **Accessories**

## Washer U



		External-Ø	Hole-Ø	Thickness	Matching anchor type	Sales unit
		d	D	S		
	Item No.	[mm]	[mm]	[mm]		[pcs]
Item						
U 11,5 x 21 x 1,5 DIN 522 A2	010026	21	11.5	1.5	SXR 10, SXRL 10, FUR 10	500

#### **Accessories**

#### Aircrete hole punch GBS



		Drill hole	Min. drill hole depth for through fixings	Match	Sales unit
	Item No.	α <sub>0</sub> [Ø mm]	n <sub>2</sub>   [mm]		[pcs]
Item					
GBS 10 x 80	050590 1)	9	85	SXR 10 x 52, SXR 10 x 60, SXR 10 x 80	1
GBS 10 x 100	050591 1)	9	105	SXR 10 x 100	1
GBS 10 x 135	050593 1)	9	140	SXR 10 x 120	1
GBS 10 x 160	050594 1)	9	165	SXR 10 x 140, SXR 10 x 160	1
GBS 10 x 185	050595 1)	9	190	SXR 10 x 180	1
GBS 10 x 230	050596 1)	9	235	SXR 10 x 200, SXR 10 x 230	1

<sup>1)</sup> According to the ETA, the aircrete hole punch GBS must be used for drill-hole production in aerated concrete PB < 4N/mm².

#### Loads

## Frame fixing SXR

Recommended loads  $^\eta$  of a single anchor as part of a multiple fixing of non-structural systems. The given loads are valid for wood screws with the specified diameter.

Туре			SXR 6	SXR 8
Screw diameter		[mm]	4.5	6.0
Anchorage depth	h <sub>nom</sub>	[mm]	30	50
Minimum edge distance concrete	C <sub>min</sub>	[mm]	50	60
Recommended loads in the respective b	oase material F <sub>rec</sub> 2)			
Concrete	≥ C20/25	[kN]	0.25	0.40
Solid brick	≥ Mz 12	[kN]	0.20	0.30
Solid sand-lime brick	≥ KS 12	[kN]	0.20	0.30
Vertically perforated brick	≥ HIz 12; $\rho$ ≥ 1.0 [kg/dm <sup>3</sup> ]	[kN]	0.10	0.10
Perforated sand-lime brick	≥ KSL 12	[kN]	0.20	0.30

<sup>1)</sup> Valid for zinc coated screws (gvz) and for screws made of stainless steel (R). For exterior use of the zinc coated screws measures against incoming humidity have to be taken. Required

safety factors are considered.

<sup>2)</sup> Valid for tensile load, shear load and oblique load under any angle.

#### Loads

#### Frame fixing SXR

Permissible loads  $^{1(2)(3)}$  of a single anchor as part of a multiple fixing of non-structural systems. For the design the complete current assessment ETA-07/0121 has to be considered.

Туре			SXR 8	SXR 10
Anchor diameter		[mm]	8	10
Anchorage depth	h <sub>nom</sub>	[mm]	50	50
Anchorage in concrete ≥ C12/15				
Permissible tensile load N <sub>perm</sub>		[kN]	0.99	1.79
Permissible shear load V <sub>perm</sub>	zinc coated screws (gvz)	[kN]	4.23	5.98
	stainless steel screw (R)	[kN]	3.93	5.98
Minimum member thickness	h <sub>min</sub>	[mm]	100	100
Characteristic edge distance	C <sub>cr,N</sub>	[mm]	70	140
Characteristic spacing	a resp. s <sub>cr,N</sub>	[mm]	70	100
Minimum spacing	S <sub>min</sub>	[mm]	70	70
with an edge distance	C≥	[mm]	70	210
Minimum edge distance	C <sub>min</sub>	[mm]	70	85
with a spacing	S≥	[mm]	70	100
Anchorage in narrow concrete members (h $\geq$ 40 mm) made of co e.g. weather shells of triple-skin outer wall panels	oncrete ≥ C12/15,			
Permissible tensile load N <sub>perm</sub>		[kN]	-	1.19
Permissible shear load V <sub>perm</sub>		[kN]	-	5.98
Anchorage in masonry				
Permissible load <sup>4)</sup> F <sub>perm</sub> in solid brick	≥ Mz 12/1.8; ≥ NF	[kN]	0.57	0.57
	≥ Mz 20/1.8; ≥ NF	[kN]	0.71	0.86
Permissible load <sup>4)</sup> F <sub>perm</sub> in solid sand-lime brick	≥ KS 10/1.8; ≥ NF	[kN]	0.57	0.57
	≥ KS 20/1.8; ≥ NF	[kN]	0.71	0.71
Permissible load <sup>4)</sup> F <sub>perm</sub> in lightweight concrete block	$\geq$ Vbl 2; $\rho \geq$ 1.2 kg/dm <sup>3</sup>	[kN]	0.26	0.21
	$\geq$ Vbl 6; $\rho \geq$ 1.6 kg/dm <sup>3</sup>	[kN]	0.26	0.71
Permissible load <sup>4)5)</sup> F <sub>perm</sub> in vertically perforated brick	$\geq$ HLz 12; $\rho \geq$ 1.0 kg/dm <sup>3</sup>	[kN]	0.17	0.26
Permissible load <sup>4)</sup> F <sub>perm</sub> in perforated sand-lime brick	$\geq$ KSL 8; $\rho \geq$ 1.4 kg/dm <sup>3</sup>	[kN]	0.26	0.43
	$\geq$ KSL 12; $\rho \geq$ 1.4 kg/dm <sup>3</sup>	[kN]	0.57	0.57
Permissible load $^{4)5)}$ $F_{\mathrm{perm}}$ in hollow lightweight concrete blocks	$\geq$ HbI 2; $\rho \geq 0.7 \text{ kg/dm}^3$	[kN]	_	0.43
	$\geq$ HbI 6; $\rho \geq$ 1.2 kg/dm <sup>3</sup>	[kN]	0.43	0.57
Minimum member thickness	h <sub>min</sub>	[mm]	100	100
Minimum spacing (single anchor)	a <sub>min</sub>	[mm]	250	250
Minimum spacing (anchor group)	S <sub>min</sub>	[mm]	100	100
Minimum edge distance (anchor group)	C <sub>min</sub>	[mm]	100	100
Anchorage in aerated concrete				
Permissible load <sup>4)</sup> F <sub>zul</sub> in aerated concrete	$AAC \ge 2 \text{ N/mm}^2$	[kN]	-	0.14 <sup>6)</sup>
	AAC ≥ 4 N/mm <sup>2</sup>	[kN]	-	0.27
	AAC ≥ 6 N/mm <sup>2</sup>	[kN]	-	0.27
Minimum member thickness	h <sub>min</sub>	[mm]	-	100
Minimum spacing (single anchor)	a <sub>min</sub>	[mm]	-	250
Minimum spacing (anchor group)	S <sub>min</sub>	[mm]	-	400
Minimum edge distance (anchor group)	C <sub>min</sub>	[mm]	-	100
1			·	

<sup>1)</sup> Valid for zinc coated screws (gvz) and for screws made of stainless steel (R). For exterior use of the zinc coated screws measures against incoming humidity according to assessment have

The required partial safety factors for material resistance as well as a partial safety factor for load actions γ<sub>L</sub> = 1.4 are considered.
 As a single anchor counts e.g. an anchor with a minimum spacing according to assessment.
 Valid for temperatures in the substrate up to +50 °C (resp. short term up to +80 °C).
 Valid for tensile loads, shear load and oblique load under any angle. For combinations of tensile loads, shear loads and bending moments see assessment.

<sup>&</sup>lt;sup>5)</sup> Rotary drilling.

<sup>&</sup>lt;sup>6)</sup> Drill holes to be made with aerated concrete hole punch.