

# Metal frame fixing F-M

The fixing for stress-free installation of window and door frames with fire classification



Fire protection doors

5

## Applications

- Window frames
- Door frames
- Squared timbers

## Certificates



Fire resistance classification  
R120

## Advantages

- The F-M metal frame plug achieves fire resistance R 120. This allows for use in areas where fire resistance is relevant.
- The operating principle prevents the window frame from being pulled against the substrate, and ensures a stress-free and long-lasting fixing of the frame.
- The special plug geometry anchors the

metal and plastic profiles against compressive and tensile loads, and allows for a secure hold of the window frame.

- The cover caps (available separately) can be used to discreetly cover the screw heads.

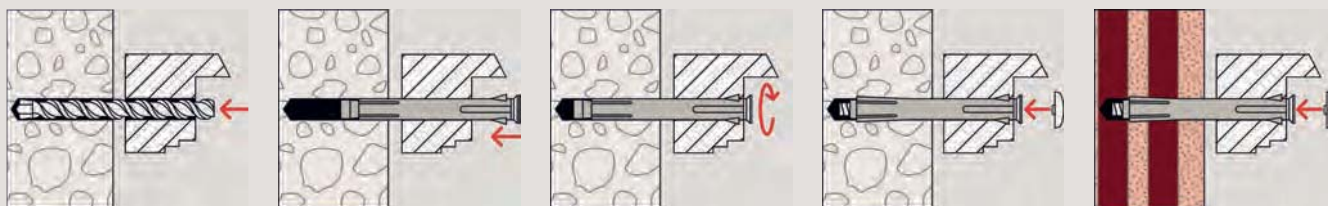
## Building materials

- Concrete
- Vertically perforated brick
- Hollow blocks made from lightweight concrete
- Perforated sand-lime brick
- Solid sand-lime brick
- Aerated concrete
- Solid brick made from lightweight concrete
- Solid brick

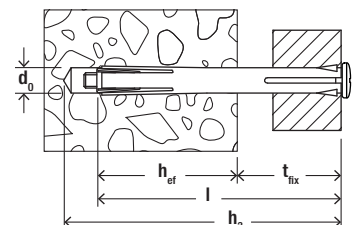
## Functioning

- The F-M is suitable for push-through installation.
- By tightening the screw, the cone is drawn into the sleeve and the fixing is expanded which wedges it inside the drill hole. The window frames are thus fixed in a stress-free manner.
- The maximum installation torque is 5 Nm.

## Installation F-M



5



## Technical data

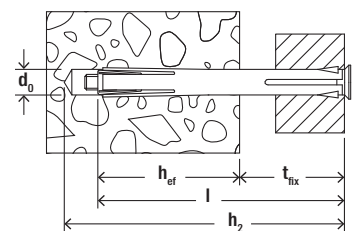
### Metal frame fixing F-M



F 8 M - with zinc-plated raised countersunk screw and cross drive PZ2

Item	Item No.	Drill hole diameter	Min. drill hole depth for through fixings	Effect. anchorage depth	Anchor length	Max. fixture thickness	Drive	Sales unit
		$d_0$ [mm]	$h_2$ [mm]	$h_{ef}$ [mm]	$l$ [mm]	$t_{fix}$ [mm]		
F 8 M 72	088660 <sup>1)</sup>	8	90	30	72	42	PZ2	100
F 8 M 92	088662 <sup>1)</sup>	8	110	30	92	62	PZ2	100
F 8 M 112	088664 <sup>1)</sup>	8	130	30	112	82	PZ2	100
F 8 M 132	088666 <sup>1)</sup>	8	150	30	132	102	PZ2	100

1) Screw head  $\varnothing$  10 mm



## Technical data

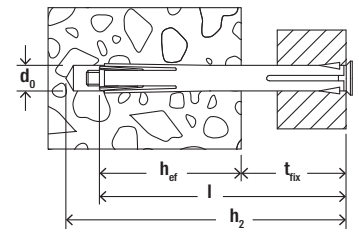
### Metal frame fixing F-M



F 10 M - with zinc-plated countersunk head screw and cross drive PZ3

Item	Item No.	Drill hole diameter	Min. drill hole depth for through fixings	Effect. anchorage depth	Anchor length	Max. fixture thickness	Drive	Sales unit
		$d_0$ [mm]	$h_2$ [mm]	$h_{ef}$ [mm]	$l$ [mm]	$t_{fix}$ [mm]		
F 10 M 72	088670 <sup>1)</sup>	10	90	30	72	42	PZ3	100
F 10 M 92	088672 <sup>1)</sup>	10	110	30	92	62	PZ3	100
F 10 M 112	088674 <sup>1)</sup>	10	130	30	112	82	PZ3	100

1) Screw head  $\varnothing$  13 mm



## Technical data

### Metal frame fixing F-M



F 10 M - with zinc-plated countersunk head screw and cross drive PZ3

Item	Item No.	Drill hole diameter $d_0$ [mm]	Min. drill hole depth for through fixings $h_2$ [mm]	Effect. anchorage depth $h_{ef}$ [mm]	Anchor length $l$ [mm]	Max. fixture thickness $t_{fix}$ [mm]	Drive	Sales unit [pcs]
F 10 M 132	088676 <sup>1)</sup>	10	150	30	132	102	PZ3	100
F 10 M 152	088678 <sup>1)</sup>	10	170	30	152	122	PZ3	100
F 10 M 182	088680 <sup>1)</sup>	10	200	30	182	152	PZ3	50
F 10 M 202	061064 <sup>1)</sup>	10	220	30	202	172	PZ3	50

<sup>1)</sup> Screw head  $\varnothing$  13 mm

## Accessories

### Cover cap (F-M)



ADM 10 W

Item	Item No.	Colour	Cap height [mm]	Cap [ $\varnothing$ mm]	Match	Sales unit [pcs]
ASM 10 W	060320	white	3	15	F 10 M	100
ADM 10 W	088688	white	4	16,5	F 10 M	100

## Loads

### Metal frame fixing F-M

Recommended loads<sup>1)</sup> of a single anchor as part of a multiple fixing of non-structural systems.

Type		F 8 M	F 10 M
Recommended loads in the respective base material $F_{rec}$ <sup>2)</sup>			
Concrete	$\geq$ C20/25	[kN] 1.00	1.40
Solid brick	$\geq$ Mz 12	[kN] 0.30	1.30
Solid sand-lime brick	$\geq$ KS 12	[kN] 0.70	1.30
Solid brick of lightweight aggregate concrete	$\geq$ V 2	[kN] -	0.50
Perforated sand-lime brick	$\geq$ KSL 6	[kN] 0.25	0.60

<sup>1)</sup> Required safety factors are considered.

<sup>2)</sup> Valid for tensile load, shear load and oblique load under any angle.